

Date: Tuesday, 19/08/2008 4:06:56 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : RESTRAINT
 Job Number : 41502
 Estimate Number : 13502
 P.O. Number :
 This Issue : 19/08/2008 S.O. No.:
 Prsht Rev. : NC
 First Issue : / / Type : SMALL / MED FAB
 Previous Run : 41211
 Part Number : PB6743001311
 Drawing Number : B67-43001 P.42
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 18/09/2008 Qty: 24 Um: Each
 Written By :
 Checked & Approved By : JUL 08.8.20
 Comment : est rev A new issue 08-07-24 DD verified: EC
 09-01-20

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6T200W0125 ST.

6061T6 RD TUBE 2.00 X.125W



Comment: Qty.: 0.0218 f(s)/Unit Total : 0.4368 f(s)

6061T6 RD TUBE 2.00 X.125W

batch:- M18300

SAD

09-01-28

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut tube to length (0.500")

2- cut tube in aft as per dwg

3- grind ends as per dwg

4- deburr

SAD

09-01-29 (24)

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SAD 09/01/29 (24) counts

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 438

9/1/29

(x24)

SD

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/02

Job Completion



mf 09-a-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

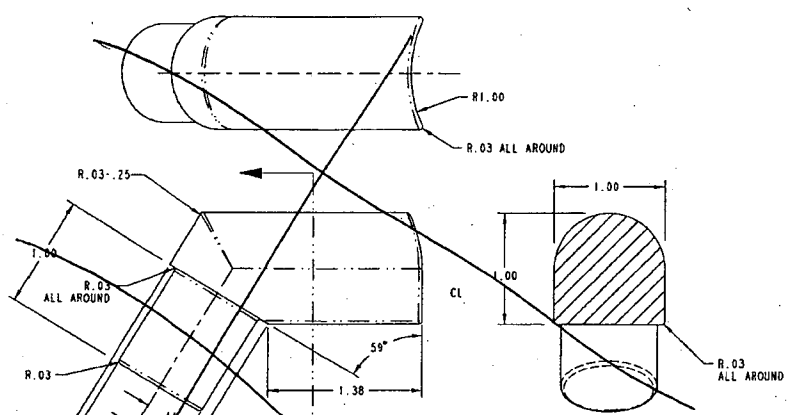
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

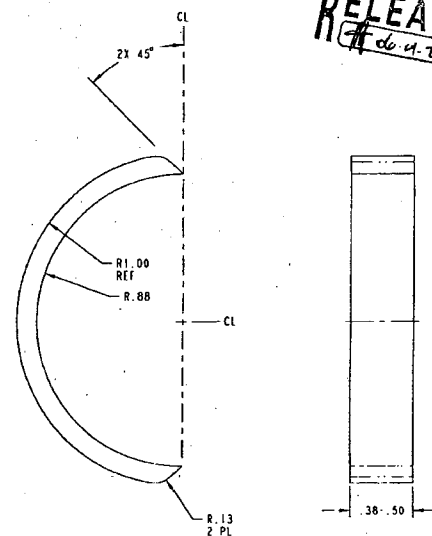
NOTE: Date & initial all entries

RELEASED
17 DEC 4 1970

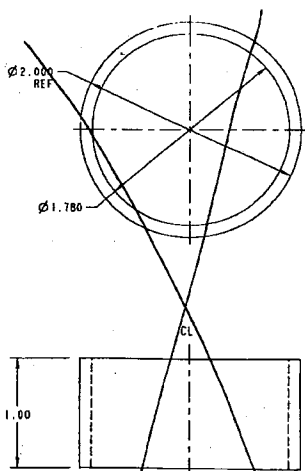


307 TUBE GUIDE
SCALE 2.000
MAT: 6061-T6 AL
OO-A-200/8 OR OO-A-250/11

SUPERCEDED BY
D3440-1



② -311 RESTRAINT
SCALE 3.000
MAT: 2.00 O.D. X .125 WALL
6061-T6 AL, OO-A-200/8
OR WW-T-700/6



-309 SLEEVE
SCALE 2.000
MAT: 2.00 O.D. X .125 WALL TUBE
6061-T6, OO-A-200/8 OR WW-T-700/6

SUPERCEDED BY
D3440-1
D3440-3

PREMIER AVIATION, INC.
2020 Aviation Parkway, Grand Prairie, Texas 75038
SIZE CODE WEIGHT NO. DWG NO. 12
D10SUV8 B67-43001 B1
SCALE: [] [] [] SHEET 42 of 45

ORIGINAL

STOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41502